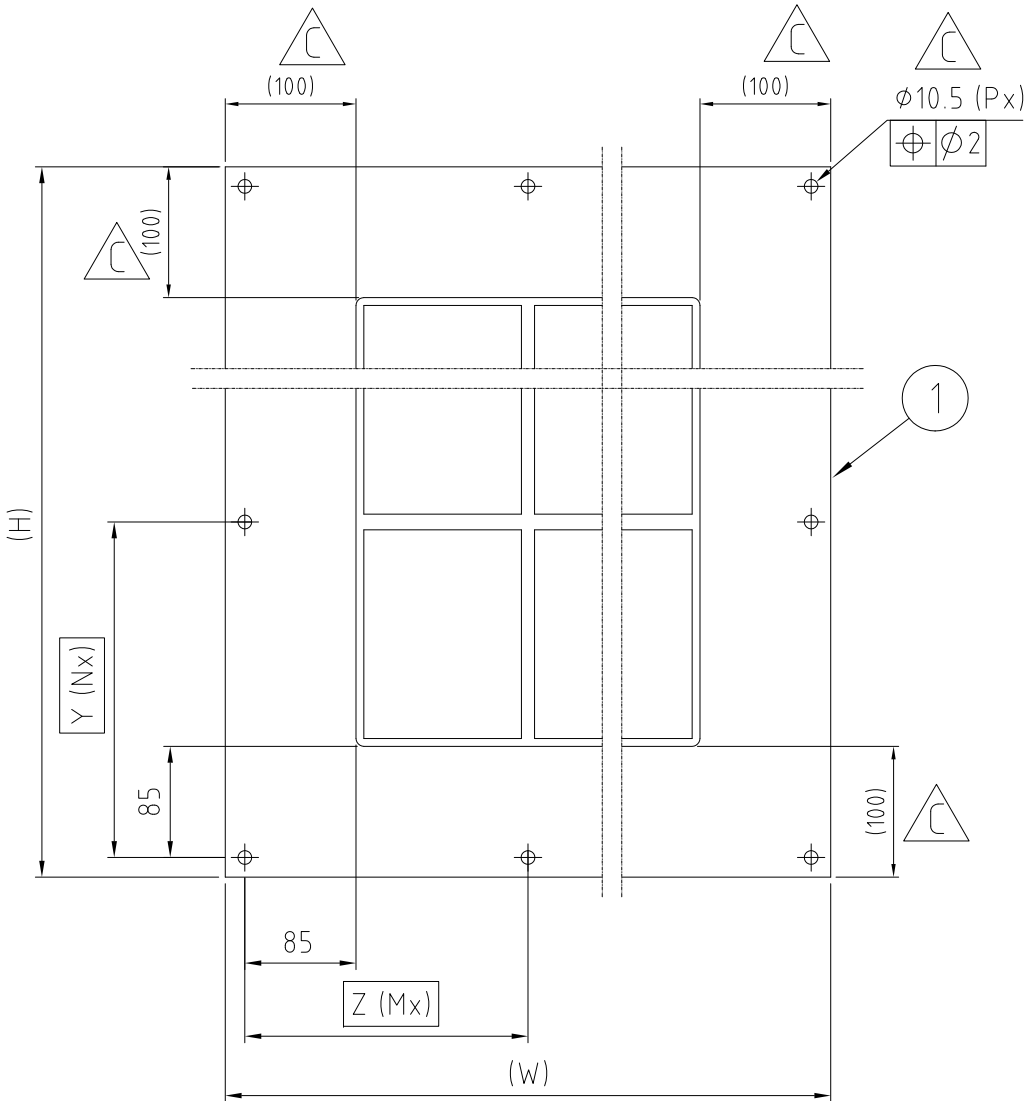


C	Ø10,5 WAS Ø10. TABLES UPDATED.	2014-10-02	se-almbah
Rev	Type of revision	Date	Sign



TYPE	H (mm)	Y (mm)	N	P1
GH 2+2xN FL100	426	132,0	3	6
GH 4+4xN FL100	543	171,0	3	6
GH 6+6xN FL100	660	157,5	4	8
GH 8+8xN FL100	780	150,0	5	10
GH 2+2+2xN FL100	539	169,7	3	6
GH 4+4+4xN FL100	714,5	171,1	4	8
GH 6+6+6xN FL100	890	172,0	5	10
GH 8+8+8xN FL100	1070	173,3	6	12
GH 2+2+2+2xN FL100	652	155,5	4	8
GH 4+4+4+4xN FL100	886	171,2	5	10
GH 6+6+6+6xN FL100	1120	155,7	7	14
GH 8+8+8+8xN FL100	1360	166,3	8	16

COMB xN	W (mm)	Z (mm)	M	P2
x2	463	144,3	3	6
x3	593,5	140,9	4	8
x4	724	173,5	4	8
x5	854,5	164,9	5	10
x6	985	159,2	6	12
x7	1115,5	155,1	7	14
x8	1246	173,7	7	14
x9	1376,5	168,3	8	16
x10	1507	164,1	9	18

P = P1+P2

1	1	G FRAME FL100 +COMB.	S1025612	
Item	Qty	Designation	Specification	Net Weight
General tolerance ISO 2768-M EN ISO 1926-BF	Welded details EN ISO 5817-B	General surface roughness, Ra 12,5	Designed by se-tontor	Created Date 2011-11-17
			Approved by se-ronpet	Approved Date 2014-10-02
			Format A2	Scale 1:4
			Title GH FRAME FL100 +COMBINATION FRAME	Projection method First Angle
			Restricted due to Information Drawing	Drawing number S1025602
				Rev C